

TECHNICAL DATA SHEET



ISO 9001



!PROVISIONAL DATA SHEET!

STANDARD RANGE GRIP-V/L0

CONVEYOR BELT PVC DARK BLUE GREEN

CONSTRUCTION

GR	2 ply polyester PVC fabric, th.: 4,20 mm
IP	GRIP adhesive structur
V	Colour : dark blue green RAL 5020
L	Rigid in weft, 125 N/mm
0	Backside : bare fabric

MAIN TECHNICAL DATA

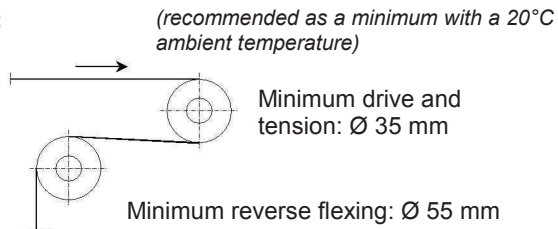
Top cover:	hardness: 55 Sh.A surface: "GRIP" pattern
Total thickness:	5,40 mm \pm 0,1 mm per ply
Weight per m²:	4 500 g \pm 10%
Friction Coefficient on steel slider bed:	0,20 \pm 20%
Manufacturing width:	2 250 mm
Temperatures:	
* Product temperature:	-5°C to +90°C
* Ambient temperature:	0°C to +60°C
Type of support:	Slider bed

MECHANICAL DATA

Tolerances: +20% -10%

Breaking load:	200 N/mm
Load for 1% extension:	12 N/mm
Maximum working tension:	20 N/mm

Pulley diameters:



These values are not linked to the requested \varnothing to pull the belt to rotation.

Ambient temperature: from 0°C to +8°C: add +50%

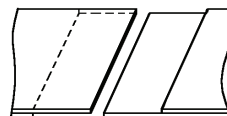
ENDLESS JOINTINGS

Top heating plate:	175°C \pm 10°C
Bottom heating plate:	175°C \pm 10°C
Time:	5 mn \pm 1 mn
Pressure:	2,0 bar \pm 0,5 bar
Additional material (powder or film):	none

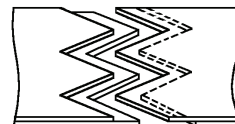
These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

PE
step overlap



DS/DEC
(double finger joint)



Fasteners:

To sink into the top cover: SL02 - Sécura 02 - Sécurinox 2 - Minibelt - Gémini - Airport

Accessories that may be fitted on this belt:

Except for some cases, this belt can be fitted out with longitudinal tracking profiles

These data are subject to modification. Please make sure of their validity.
REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

reveyron S.A.

247, route du Mas Rillier, Les Echets - 01700 MIRIBEL - France

Tél.: +33 (0)4 78 91 81 01

Fax: +33 (0)4 78 91 05 09

www.reveyron.com

E.mail: info@reveyron.fr